

## CHRONOS • RPL-1111-N

# Robotic bag palletizer





## UP TO 18 BPM

\*Depending on product characteristics, method of feeding, bag size, film thickness, etc.

### Usability

Equipment easy to operate, intuitive operation screen to quickly program new layer pattern.

### **Design quality**

Compact layout, quick installation time and commissioning.

#### **Cost efficiency**

Economical solution to palletize a vast kind of bales and bags.



This flexible robotic palletizer is designed to move packages from one infeed conveyor to one stacking position, which means that it quickly stacks one product type at a time.

## Application



Pillow-Type



Gusseted flat bottom



Valve

Bale

Gusseted

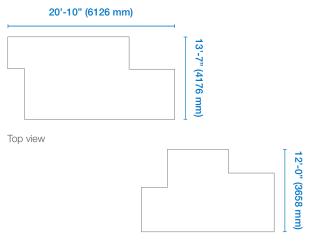
## Pattern example







## **Typical Equipment Dimensions**



Side view

#### Layer

Up to 44" x 52" (1117 x 1320 mm)

#### **Full-pallet load**

Height: Up to 72"(1828 mm) with 40" x 48" (1000 x 1200 mm) layer

## Operating temperature

41°F to 104°F (5°C to 40°C)

Air Consumption Up to 5 scfm (0.22 m3/min)

Electrical Requirements 460V / 3Ph / 60 Hz (other voltages available)

**Operating pressure** 90 psi (6 bar)

## Features

State-of-the-art user interface "Pattern Expert"

Quick changeover of palletizing patterns through pre-stored recipes

7" colour and touch-screen HMI

Collision-guard software prevents accidental damage to the robot's bag gripper or to other equipment inside the cell

Pallet stopper for accurate pallet positioning

Complete safety fences with safety light curtains

Fanuc Dual Check Safety option (DCS)

## Options

Rejection conveyor for noncompliant bags

Robotic slip sheet handling includes sheet stand

Multiple end-of-arm tool options: vacuum gripper, clamp gripper, etc.

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